

CORRIM Company

Corrosion Immune Fiberglass Doors and Frames
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FIELD PAINTING RECOMMENDATIONS USING GEL COAT

You will need the following materials to complete the installation:

- 120 grit sandpaper
 - Acetone
 - Cleaning Cloth
1. Scuff sand all surfaces that will be painted using 120 grit sandpaper.
 2. Remove any dust and clean the affected area with acetone.
 3. Field painting can now be completed using a spray gun.
 4. Please call the factory 920-231-2000, if you have any questions.

Mixing and Use Instructions:

1. 5 Gallons of Gel Coat.
2. Mix 48 ounces of Wax Solution in the 5 gallon pail of gel coat. Mix the wax thoroughly. Be careful when mixing the wax to prevent heat build up in the product caused by “shear” in the mixing process. High speed mixers cause shear issues and the gel will break down and the pigments will separate.
3. Use a 1 quart spray cup gun. Pour 1 quart of gel coat in the cup, add 0.5 ounces (20 cc) of the Hi-Point 90 catalyst to the cup and mix with a pint mixing paddle. Too much catalyst will cause spontaneous combustion. The pot life will be about 15 minutes, At this point the gel coat will start to harden and will not be sprayable.
4. Use acetone to flush your spray equipment and for any other clean up requirements.
5. If catalyzed gel coat gets on your skin, it will cause burn from the heat it generates during the curing process.
6. The installers should be able to start hanging doors after a 12 hour cure time. Prior to this, the gel will set up in about 4 hours but will have a “soft” feel to it even thou it will not stick to your fingers.

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